

WHAT IS CLAIMED IS:

1. A key top plate, in which a first film plate and a second film plate, each made of flexible resin film, are attached on a top surface and an under surface of a key top made of mold-resin respectively so as to cover said key top.
2. A key top plate in accordance with claim 1, in which said first film plate is pressed upward to form a recessed portion, said key top is molded within said recessed portion, and further said second film plate is disposed on the under surface side of said key top.
3. A key top plate in accordance with claim 1, in which said first film plate and said key top are both transparent and a decorative layer is formed on said first film plate and/or said second film plate.
4. A key top plate in accordance with claim 2, in which a portion of said second film plate which is in contact with said key top is protruded downward from a peripheral portion of the key top, of which is out of contact with the key top.
5. A key top plate in accordance with claim 2, in which a portion of said second film plate which is in contact with the key top is made flat so as to be flush with a peripheral portion of the key top, of which is out of contact with the key top.
6. A key top plate in which a film plate made of transparent flexible resin film is pressed upward to form a recessed portion, and a key top made of transparent mold-resin is molded within said recessed portion, wherein

a decorative layer is formed on said film plate and also another decorative layer is disposed on an under surface side of said key top.

7. A key top plate in accordance with claim 3 or 6, in which said decorative layer is a print layer printed by way of flexographic printing, offset printing, gravure printing, printing with a laser printer, printing with an ink jet printer, or printing with a thermo-transfer printer.

8. A key top plate in accordance with claim 7, in which a coating layer for improving a fixing property of printing ink is formed on a surface of said resin film, on which said decorative layer is to be arranged.

9. A key top plate in accordance with claim 3, in which said decorative layer consists of deposition film.

10. A key top plate in accordance with claim 3, in which said decorative layer is arranged on said first film plate, wherein a key top exposing section is provided in said decorative layer, said key top exposing section including no decorative layer so as to allow an inside of said key top to be seen through.

11. A key top plate in accordance with claim 10, in which said decorative layer is also arranged on said second film plate.

12. A method for manufacturing a key top plate comprising the steps of: clamping a first and a second film plates placed one on the other, each being made of flexible transparent resin film, between a first die having a cavity for forming a shape of an upper portion of a key top and a

second die having a cavity for forming a shape of a lower portion of the key top; filling up said cavities within said first and said second dies by injecting molten mold-resin between said first and said second film plates; and taking out a key top plate by removing said first and said second dies after the molten resin has been set.

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